



**Pulsed Eddy Current Reinvented** 



# PEC REINVENTED: CUI PROGRAMS REDEFINED

Corrosion under insulation (CUI) is possibly the greatest unresolved asset integrity problem in the industry. Current methods for measuring wall thickness with liftoff, without removing insulation, all have severe limitations and existing pulsed eddy current (PEC) solutions rely on outdated technology. It's time for evolution. It's time for  $Lyft^{\text{IM}}$ .

#### The Evolution of PEC

Eddyfi introduces *Lyft*—a reinvented, high-performance PEC solution. The patent-pending system features a portable, state-of-the-art instrument, real-time C-scan imaging, fast data acquisition (up to 15 readings per second) with grid-mapping and dynamic scanning modes, and flexibility with long cables (35 m/115 ft). It can also scan through thick metal (up to 64 mm/2.5 in) and insulation (up to 203 mm/8 in liftoff), as well as aluminum, stainless steel, and galvanized steel weather jackets.

#### Reliable and Repeatable Results

The *Lyft* software is packed with automation and advanced algorithms that remove operator-specific dependence, thanks to the power of the SmartPULSE™ technology. It automatically optimizes pulser and receiver parameters (gain, duration, time gates, filters, etc.). SmartPULSE also optimizes wall thickness (WT) measurements, which ensures optimum performance and repeatability, while limiting the need for advanced knowledge of pulsed eddy current.

#### Powerful Embedded Software

The multi-touch, user-friendly software includes several innovative features, including real-time C-scan imaging (grid mapping and dynamic modes), complete WT measurements (ID and OD corrosion), as well as complete inspection management and reporting capabilities.

#### The Best of PEC Made Portable

The *Lyft* instrument is sealed and designed for IP65. Its magnesium alloy casing is tough, water and dust resistant, and cools without any external air exchange. The adjustable stand, the top handle, and four corner anchor points make it practical for on-site inspections. The embedded and portable Windows® PC offers standard connect-anywhere capabilities and advanced productivity tools that optimize field testing. The premiumquality 26.4 cm (10.4 in) LED display is optically bonded, non-reflective, comes with 3 mm (1/8 in) strengthened glass, and is designed for gloved hands, under any lighting conditions. The system also comes with two, hot-swappable batteries for extended battery operation.



## A New Kind of PEC

Eddyfi has garnered R&D, a world-class portable instrument, software, sensors, and accessories, as well as dedicated application engineers and support teams to transform PEC into a technique capable of achieving its full potential. Who else but Eddyfi to reinvent an eddy current technique and redefine CUI programs.

## Optimized Performance for WT and Liftoff

The *Lyft* solution includes several plug-and-play probes of different sizes for the right balance between WT and liftoff. The probe family allows enough flexibility to support metal thicknesses up to 64 mm (2.5 in), 203 mm (8 in) insulation, stainless steel/aluminum/galvanized steel weather jackets, and the capability to inspect the hard-to-reach areas of varying geometries. Standard probes have an embedded encoder and a keypad that makes operation easy. The splash-zone family of probes enables tackling offshore applications with its rugged design watertight down to a depth of 10 m (32.8 ft). Accessories include poles (up to 4.6 m/15 ft), long extension cables (35 m/115 ft) for rope access, and probe shoes enabling operation on surfaces up to 120 °C (248 °F) and attenuating the vibration from galvanized steel weather jackets.

## Get Eddyfi Certified Anywhere

Our offices in Québec, Houston, Lyon, and Abu Dhabi are geared to offer PEC training (at our offices or at your site) that will give you the necessary knowledge and skills to efficiently use PEC when inspecting assets.

#### **PEC Probes**

**Built-in Controls**: Easily perform inspections without having to manipulate the **Lyft** instrument.

**Encoder**: The high-precision 20.53 counts/mm encoder enables exactly positioning defects for targeted mitigation.

**LEDs**: The green and red LEDs notify the user of various conditions, for example: when the scan is being performed too quickly, the readiness of **Lyft**, whether you are outside the scan zone, the SmartPULSE PEC autoset status, and so forth.





# **Specifications**

Dimensions (W×H×D)		355×288×127 mm (14.0×11.3×5.0 in)
Weight	With batteries	6.6 kg (14.5 lb)
		5.7 kg (12.5 lb)
Volume		13 L (791 in <sup>3</sup> )
Power requirements		100–240 VAC, 50–60 Hz
Power supply		Direct VAC or onboard batteries
Batteries	Туре	Li-ion, rechargeable, DOT compliant
	Typical life	
Display		26.4 cm (10.4 in)     Non-reflective (AR coating)     Anti-fingerprint (oleophobic coating)     3 mm (1/8 in), chemically strengthened glass cover     Optically bonded LCD and touchscreen     Passive backlight enhancement
Video output		HDMI
Storage		SSD, 100 GB
Cooling		Sealed and fanless
Encoders		2 axes, quadrature
Connectivity		Gigabit Ethernet, Wi-Fi, Bluetooth®, USB 2.0 (×3)
Probe recognition and setup		Automatic

### Probes\*

110000				
Standard (×3)	Liftoffs: 0–203 mm (0–8 in), 0–152 mm (0–6 in), 0–25 mm (0–1 in) Built-in encoder Remote control keypad Lyft 27-pin Fischer connector Heavy-duty 5 m (16.4 ft) cable			
Splash zone (×1)	Liftoffs: 0–152 mm (0–6 in)* Watertightness depth: 10 m (32.8 ft) Lyft 27-pin Fischer connector Heavy-duty 20 m (65.6 ft) cable Contact Eddyfi for information about other models.			
Testing temperatures	<ul> <li>Carbon steel structure temperature range:         <ul> <li>150 °C to 500 °C (-238 °F to 932 °F)</li> </ul> </li> <li>Maximum weather jacket temperature for direct contact operation: 70 °C (158 °F)</li> <li>Maximum weather jacket temperature with probe shoe: 120 °C (248 °F)</li> </ul>			
Accessories	Extension cable, 35 m (115 ft) long Telescopic extension pole with embedded remote control keypad, up to 4.6 m (15 ft) long Probe shoes enabling operation on surfaces up to 120°C (248°F) and attenuating the vibration from galvanized steel weather jackets (compatible with telescopic extension pole)			

Nominal wall thickness	Up to 63.5 mm (2.5 in)
Insulation (liftoff)	0-203 mm (0-8 in)
Data acquisition	Up to 15 points/s
Dynamic scan speed	Up to 75 mm/s (3 in/s)
Grid-mapping scan speed	Instant, less than 1 second (typical)
Smallest detectable defect volume	15% of footprint volume (footprint × wall thickness)
Minimum measurable remaining wall thickness	15% from nominal
Pipe diameter	Down to 25 mm (1 in)
Weather jackets	<ul> <li>Stainless steel up to 1.5 mm (0.06 in)</li> <li>Aluminum up to 1 mm (0.04 in)</li> <li>Galvanized steel up to 0.5 mm (0.02 in)</li> </ul>
SmartPULSE	Automatic configuration of PEC pulser-receiver parameters     Full thickness sensitivity (OD and ID flaw detection)     Reliable measurements even with liftoff variations, weather jackets overlaps, straps, and corrosion scabs     Repeatability optimization     One-point calibration (on nominal wall or known thickness value) and auto-normalization

IP rating	Designed for IP65
Operating temperature	0-40 °C (32-104 °F)
Operating humidity	95 %, non-condensing
Compliance	ASME, EN 61010-1, CE, WEEE, FCC Part 15B, ICES-003, AS/NZS CISPR 22, RoHS

The information in this document is accurate as of its publication. Actual products may differ from

 $\ @$  2016 Eddyfi. Eddyfi and its associated logo are trademarks or registered trademarks of Eddyfi in the United States and/or other countries. Lyft, SmartPULSE and their associated logos are trademarks or registered trademarks of Eddyfi International in the United States and/or other countries. Eddyfi reserves itself the right to change product offerings and specifications without











